



THREE BANDS DIGITALLY CONTROLLED AUDIO PROCESSOR

1 FEATURES

- INPUT MULTIPLEXER
 - 3 STEREO INPUTS
 - SELECTABLE INPUT GAIN FOR OPTIMAL ADAPTATION TO DIFFERENT SOURCES
- ONE STEREO OUTPUT
- TREBLE, MIDDLE AND BASS CONTROL IN 2.0dB STEPS
- VOLUME CONTROL IN 1.0dB STEPS
- TWO SPEAKER ATTENUATORS:
 - TWO INDEPENDENT SPEAKER CONTROL IN 1.0dB STEPS FOR BALANCE FACILITY
 - INDEPENDENT MUTE FUNCTION
- ALL FUNCTION ARE PROGRAMMABLE VIA SERIAL BUS

Figure 1. Package

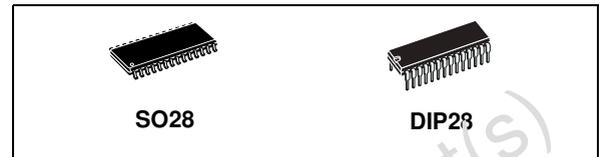


Table 1. Order Codes

| Part Number | Package |
|---------------|-------------|
| TDA7438 | DIP28 |
| TDA7438D | SO28 |
| TDA7438D013TR | Tube & Reel |

2 DESCRIPTION

The TDA7438 is a volume tone (bass, middle and treble) balance (Left/Right) processor for quality audio applications in car-radio and Hi-Fi systems.

Selectable input gain is provided. Control of all the functions is accomplished by serial bus.

The AC signal setting is obtained by resistor networks and switches combined with operational amplifiers.

Thanks to the used BIPOLAR/CMOS Technology, Low Distortion, Low Noise and DC stepping are obtained.

Figure 2. Block Diagram

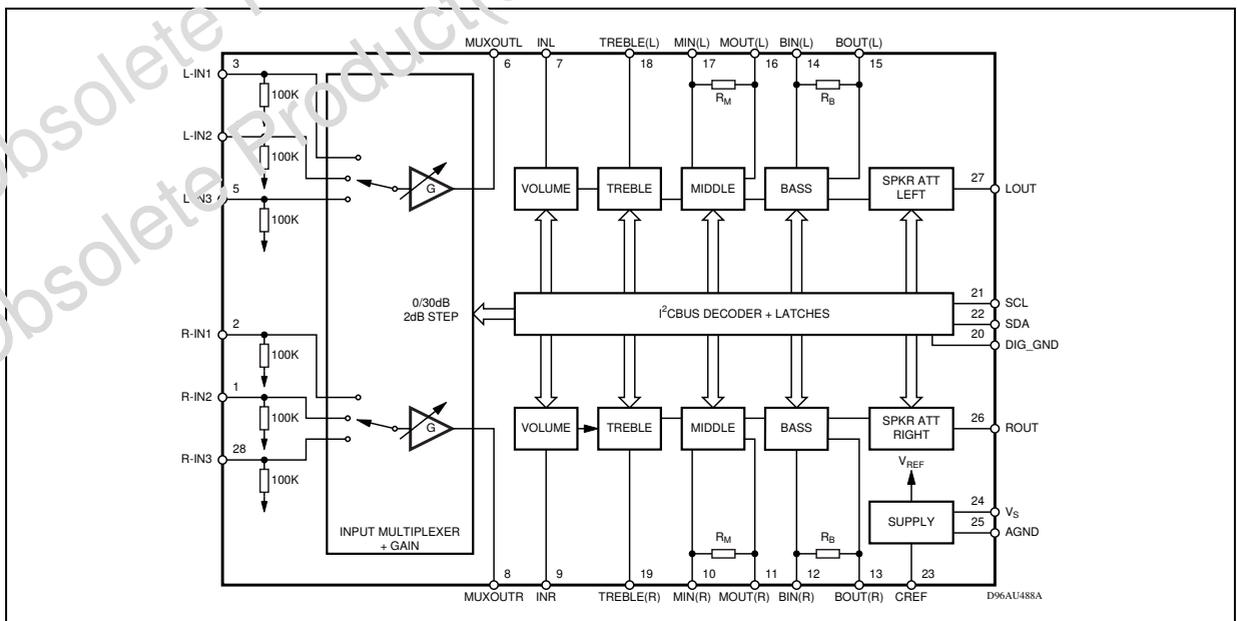


Table 2. Absolute Maximum Ratings

| Symbol | Parameter | Value | Unit |
|------------------|-------------------------------|------------|------|
| V _S | Operating Supply Voltage | 10.5 | V |
| T _{amb} | Operating Ambient Temperature | 0 to 70 | °C |
| T _{stg} | Storage Temperature Range | -55 to 150 | °C |

Figure 3. Pin Connection

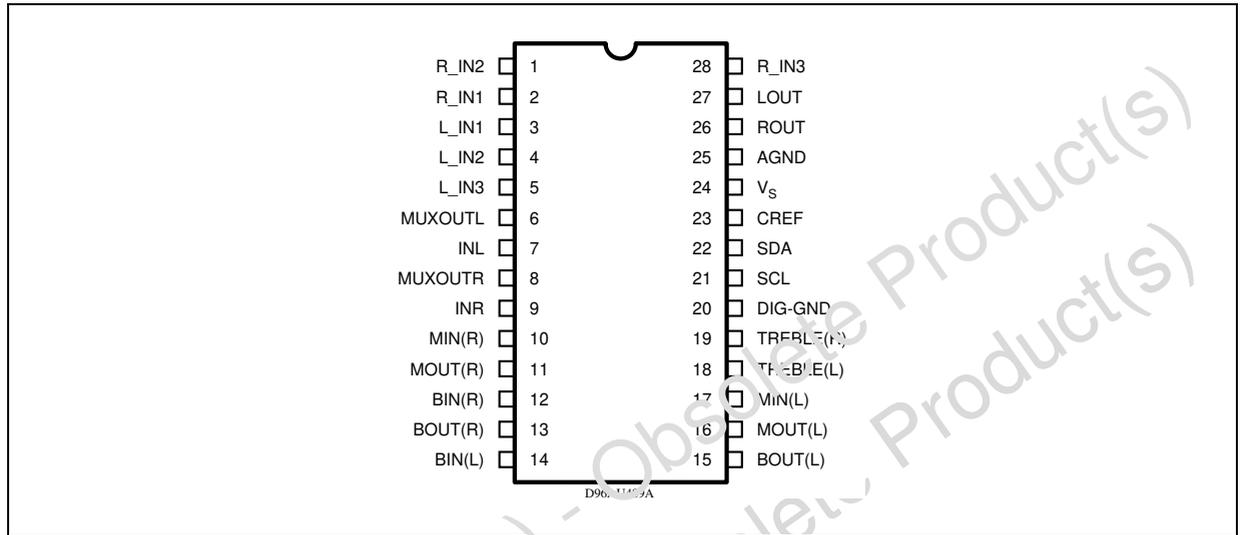


Table 3. Thermal Data

| Symbol | Parameter | Value | Unit |
|------------------------|----------------------------------|---------|------|
| R _{th j-pins} | Thermal Resistance Junction-pins | Max. 85 | °C/W |

Table 4. Quick Reference Data

| Symbol | Parameter | Min. | Typ. | Max. | Unit |
|-----------------|---|------|------|------|------|
| V _S | Supply Voltage | 6 | 9 | 10.2 | V |
| V _{CL} | Max. input signal handling | 2 | | | Vrms |
| THD | Total Harmonic Distortion V = 1Vrms f = 1KHz | | 0.01 | 0.1 | % |
| S/N | Signal to Noise Ratio V _{out} = 1Vrms (mode = OFF) | | 106 | | dB |
| S _C | Channel Separation f = 1KHz | | 90 | | dB |
| | Input Gain in (2db step) | 0 | | 30 | dB |
| | Volume Control (1db step) | -47 | | 0 | dB |
| | Treble Control (2db step) | -14 | | +14 | dB |
| | Middle Control (2db step) | -14 | | +14 | dB |
| | Bass Control (2dB step) | -14 | | +14 | dB |
| | Balance Control 1dB step | -79 | | 0 | dB |
| | Mute Attenuation (*) | 80 | 100 | | dB |

(*) Even applied to Speaker Attenuator Left, Speaker Attenuator Right, Volume Control stand alone or to the combination, if any.

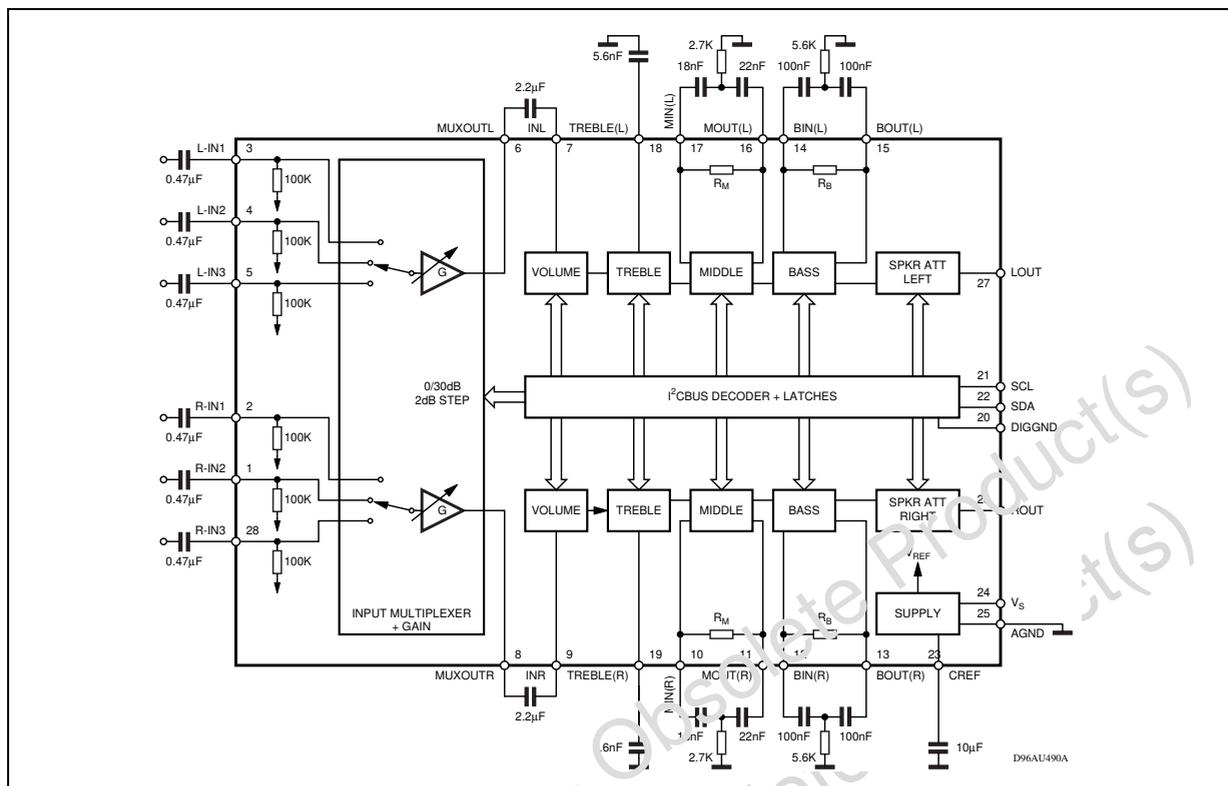
Table 5. Electrical Characteristics: (refer to the test circuit $T_{amb} = 25^{\circ}\text{C}$, $V_S = 9\text{V}$, $R_L = 10\text{K}\Omega$, $R_G = 600\Omega$, all controls flat ($G = 0\text{dB}$), unless otherwise specified)

| Symbol | Parameter | Test Condition | Min. | Typ. | Max. | Unit |
|---|------------------------------|---|-------|----------|-------|------------------|
| SUPPLY | | | | | | |
| V_S | Supply Voltage | | 6 | 9 | 10.2 | V |
| I_S | Supply Current | | | 7 | | mA |
| SVR | Ripple Rejection | | 60 | 90 | | dB |
| INPUT STAGE | | | | | | |
| R_{IN} | Input Resistance | | | 100 | | $\text{K}\Omega$ |
| VCL | Clipping Level | THD = 0.3% | 2 | 2.5 | | V _{rms} |
| SIN | Input Separation | The selected input is grounded through a 2.2μ capacitor | 80 | 100 | | dB |
| G_{inmin} | Minimum Input Gain | | -1 | 0 | 1 | dB |
| G_{inmax} | Maximum Input Gain | | | 30 | | dB |
| G_{step} | Step Resolution | | | 2 | | dB |
| VOLUME CONTROL | | | | | | |
| R_i | Input Resistance | | 20 | 33 | 50 | $\text{K}\Omega$ |
| C_{RANGE} | Control Range | | 45 | 47 | 49 | dB |
| A_{VMAX} | Max. Attenuation | | 45 | 47 | 49 | dB |
| A_{STEP} | Step Resolution | | 0.5 | 1 | 1.5 | dB |
| E_A | Attenuation Set Error | $A_V = 0$ to -24dB | -1.0 | 0 | 1.0 | dB |
| | | $A_V = -24$ to -47dB | -1.5 | 0 | 1.5 | dB |
| E_T | Tracking Error | $A_V = 0$ to -24dB | | 0 | 1 | dB |
| | | $A_V = -24$ to -47dB | | 0 | 2 | dB |
| V_{DC} | DC Setp. | adjacent attenuation steps from 0dB to A_V max | | 0 0.5 | 3 | mV mV |
| A_{mute} | Mute Attenuation | | 80 | 100 | | dB |
| BASS CONTROL (The center frequency and the response quality can be chosen by the ext. circuitry) | | | | | | |
| G_b | Control Range | Max. Boost/cut | +12.0 | +14.0 | +16.0 | dB |
| B_{STEP} | Step Resolution | | 1 | 2 | 3 | dB |
| R_B | Internal Feedback Resistance | | 33 | 44 | 55 | $\text{K}\Omega$ |
| TREBLE CONTROL (The center frequency and the response quality can be chosen by the ext. circuitry) | | | | | | |
| G_t | Control Range | Max. Boost/cut | +13.0 | +14.0 | +15.0 | dB |
| T_{STEP} | Step Resolution | | 1 | 2 | 3 | dB |
| MIDDLE CONTROL (The center frequency and the response quality can be chosen by the ext. circuitry) | | | | | | |
| G_m | Control Range | Max. Boost/cut | +12.0 | +14.0 | +16.0 | dB |
| M_{STEP} | Step Resolution | | 1 | 2 | 3 | dB |
| R_M | Internal Feedback Resistance | | 18.75 | 25 | 31.25 | $\text{K}\Omega$ |

Table 5 (continued)

| Symbol | Parameter | Test Condition | Min. | Typ. | Max. | Unit |
|---|---|---|------|------|------|------------------|
| SPEAKER ATTENUATORS | | | | | | |
| CRANGE | Control Range | | | 76 | | dB |
| SSTEP | Step Resolution | | 0.5 | 1 | 1.5 | dB |
| EA | Attenuation Set Error | $A_V = 0$ to -20 dB | -1.5 | 0 | 1.5 | dB |
| | | $A_V = -20$ to -56 dB | -2 | 0 | 2 | dB |
| ET | Tracking Error | $A_V = 0$ to -24 dB | | 0 | 1 | dB |
| | | $A_V = -24$ to -47 dB | | 0 | 2 | dB |
| V _{DC} | DC Step | adjacent attenuation steps | | 0 | 3 | mV |
| Amute | Mute Attenuation | | 80 | 100 | | dB |
| AUDIO OUTPUTS | | | | | | |
| VCLIP | Clipping Level | $d = 0.3\%$ | 2 | 2.6 | | V _{RMS} |
| R _L | Output Load Resistance | | 2 | | | K Ω |
| R _O | Output Impedance | | 10 | 40 | 70 | W |
| V _{DC} | DC Voltage Level | | | 3.8 | | V |
| GENERAL (Gain, Bass, Treble, Middle Controls Flat) | | | | | | |
| E _{NO} | Output Noise | All gains = 0dB; BW = 20Hz to 20KHz flat | | 5 | 15 | μ V |
| E _t | Total Tracking Error (Volume + Speaker Attenuator) | $A_V = 0$ to -24 dB | | 0 | 1 | dB |
| | | $A_V = -24$ to -47 dB | | 0 | 2 | dB |
| | | $A_V = -47$ to -79 dB | | 0 | 3 | dB |
| S/N | Signal to Noise Ratio | All gains 0dB; V _O = 1V _{RMS} ; | 90 | 106 | | dB |
| S _C | Channel Separation Left/Right | | 80 | 100 | | dB |
| d | Distortion | $A_V = 0$; V _I = 1V _{RMS} ; | | 0.01 | 0.08 | % |
| BUS INPUTS | | | | | | |
| V _{IL} | Input Low Voltage | | | | 1 | V |
| V _{IH} | Input High Voltage | | 3 | | | V |
| I _{IN} | Input Current | V _{IN} = 0.4V | -5 | | 5 | μ A |

Figure 4. Test Circuit



3 APPLICATION SUGGESTIONS

The first and the last stages are volume control blocks. The control range is 0 to -47dB (mute) for the first one, 0 to -79dB (mute) for the last one.

Both of them have 1dB step resolution. The very high resolution allows the implementation of systems free from any noisy acousical effect. The TDA7438 audioprocessor provides 3 bands tones control.

3.1 Bass, Middle Stages

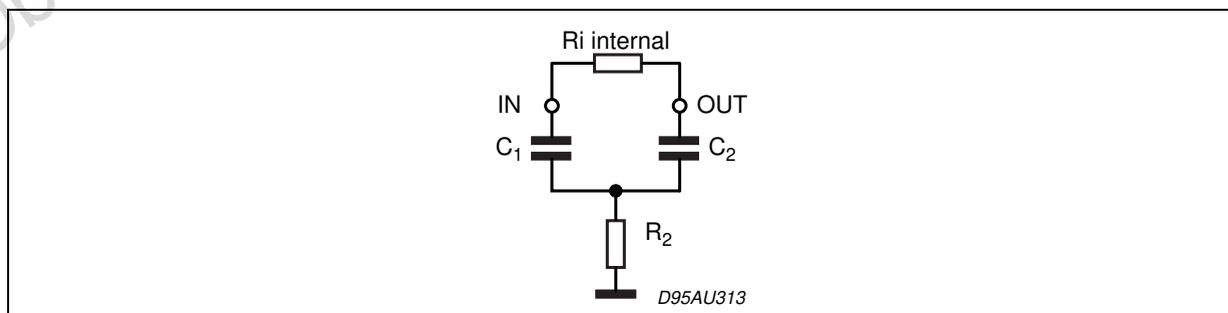
The Bass and the middle cells have the same structure.

The Bass cell has an internal resistor $R_i = 44K\Omega$ typical.

The Middle cell has an internal resistor $R_i = 25K\Omega$ typical.

Several filter types can be implemented, connecting external components to the Bass/Middle IN and OUT pins.

Figure 5.



The fig.5 refers to basic T Type Bandpass Filter starting from the filter component values (R1 internal and R2,C1,C2 external) the centre frequency Fc, the gain Av at max. boost and the filter Q factor are computed as follows:

$$F_c = \frac{1}{2 \cdot \pi \cdot \sqrt{R_i \cdot R_2 \cdot C_1 \cdot C_2}}$$

$$A_v = \frac{R_2 C_2 + R_2 C_1 + R_i C_1}{R_1 C_1 + R_2 C_2}$$

$$Q = \frac{\sqrt{R_i \cdot R_2 \cdot C_1 \cdot C_2}}{R_2 C_1 + R_2 C_2}$$

Viceversa, once Fc, Av, and Ri internal value are fixed, the external components values will be:

$$C_1 = \frac{A_v - 1}{2 \cdot \pi \cdot R_i \cdot Q} \qquad C_2 = \frac{Q^2 \cdot C_1}{A_v - 1 \cdot Q^2}$$

$$R_2 = \frac{A_v - 1 - Q^2}{2 \cdot \pi \cdot C_1 \cdot F_c \cdot (A_v - 1) \cdot Q}$$

3.2 Treble Stage

The treble stage is a high pass filter whose time constant is fixed by an internal resistor (25KΩ typical) and an external capacitor connected between treble pins and ground Typical responses are reported in Figg. 14 to 17.

3.3 CREF

The suggested 10mF reference capacitor (CREF) value can be reduced to 4.7mF if the application requires faster power ON.

Figure 6. THD vs. frequency

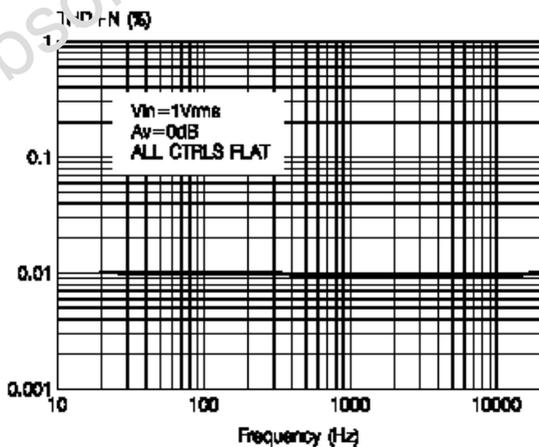


Figure 7. THD vs. RLOAD

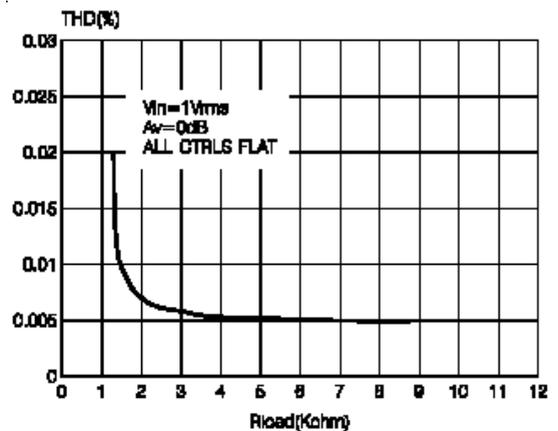


Figure 8. Channel separation vs. frequency

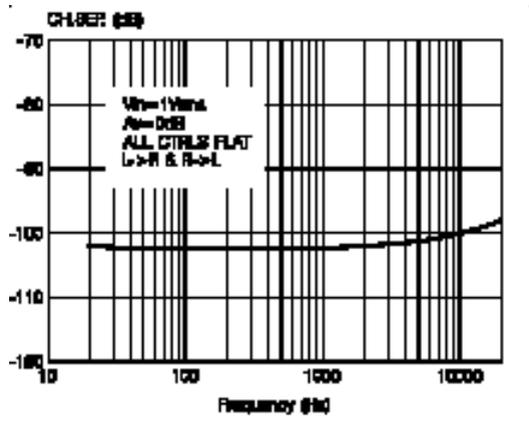


Figure 11. Middle response

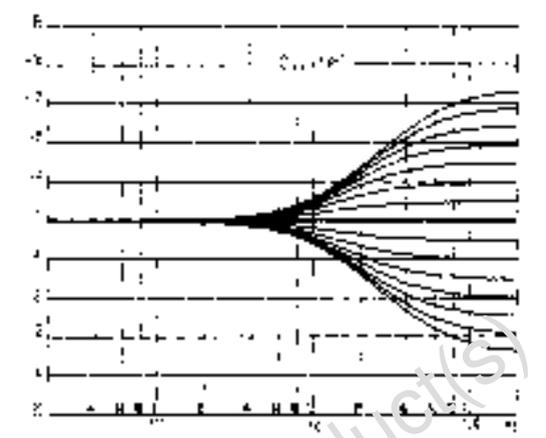


Figure 9. Bass response

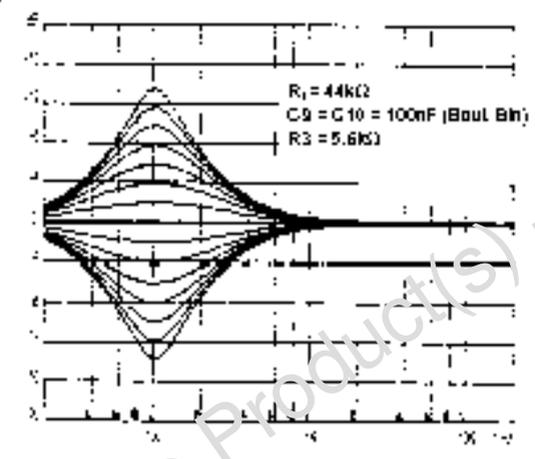


Figure 12. Typical tone response

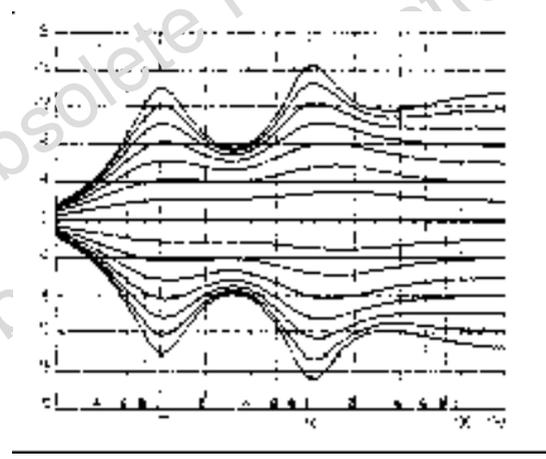
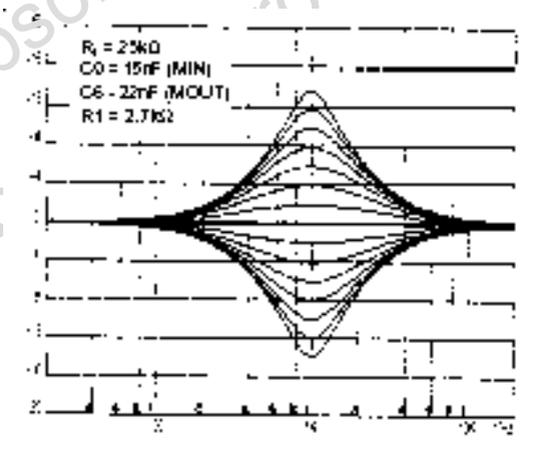


Figure 10. Treble response



4 I²C BUS INTERFACE

Data transmission from microprocessor to the TDA7438 and vice versa takes place through the 2 wires I²C BUS interface, consisting of the two lines SDA and SCL (pull-up resistors to positive supply voltage must be connected).

4.1 Data Validity

As shown in fig. 12, the data on the SDA line must be stable during the high period of the clock. The HIGH and LOW state of the data line can only change when the clock signal on the SCL line is LOW.

4.2 Start and Stop Conditions

As shown in fig.13 a start condition is a HIGH to LOW transition of the SDA line while SCL is HIGH. The stop condition is a LOW to HIGH transition of the SDA line while SCL is HIGH.

4.3 Byte Format

Every byte transferred on the SDA line must contain 8 bits. Each byte must be followed by an acknowledge bit. The MSB is transferred first.

4.4 Acknowledge

The master (mP) puts a resistive HIGH level on the SDA line during the acknowledge clock pulse (see fig. 14). The peripheral (audio processor) that acknowledges has to pull-down (LOW) the SDA line during this clock pulse.

The audio processor which has been addressed has to generate an acknowledge after the reception of each byte, otherwise the SDA line remains at the HIGH level during the ninth clock pulse time. In this case the master transmitter can generate the STOP information in order to abort the transfer.

4.5 Transmission without Acknowledge

Avoiding to detect the acknowledge of the audio processor, the mP can use a simpler transmission: simply it waits one clock without checking the slave acknowledging, and sends the new data.

This approach of course is less protected from misworking.

Figure 13. Data Validity on the I²C BUS

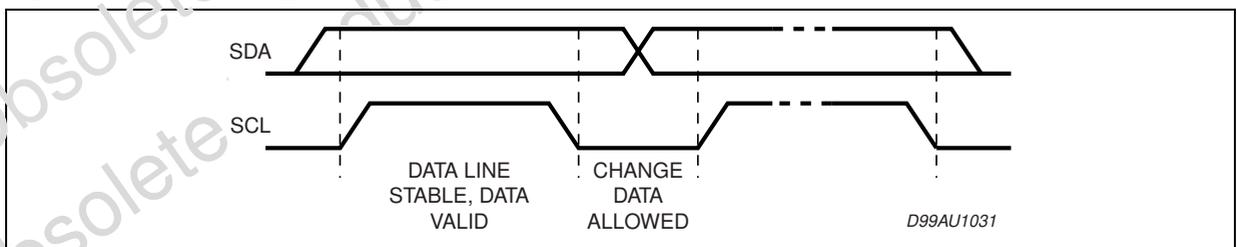


Figure 14. Timing Diagram of I²C BUS

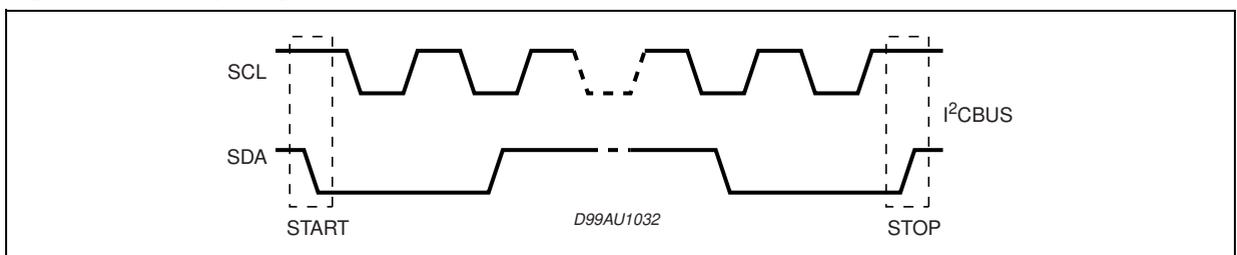
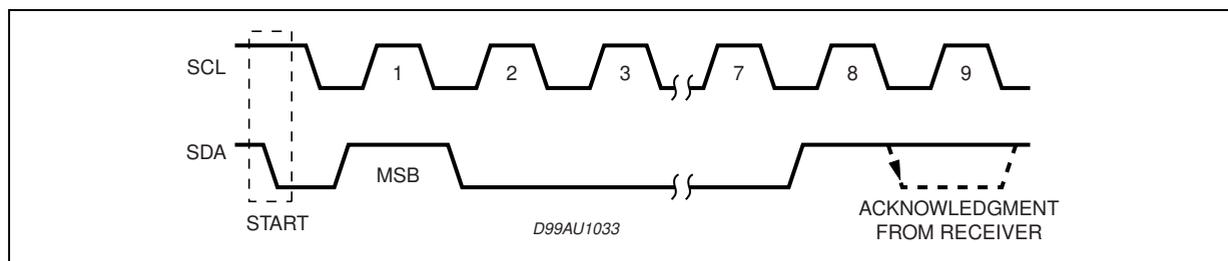


Figure 15. Acknowledge on the I²C BUS

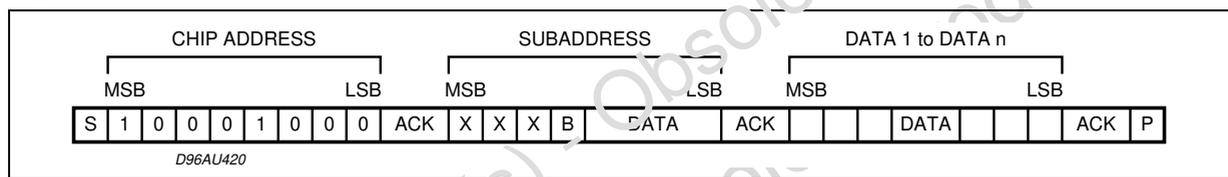
5 SOFTWARE SPECIFICATION

Interface Protocol

The interface protocol comprises:

- A start condition (S)
- A chip address byte, containing the TDA7438 address
- A subaddress bytes
- A sequence of data (N byte + acknowledge)

Figure 16.



ACK = Acknowledge

S = Start

P = Stop

A = Address

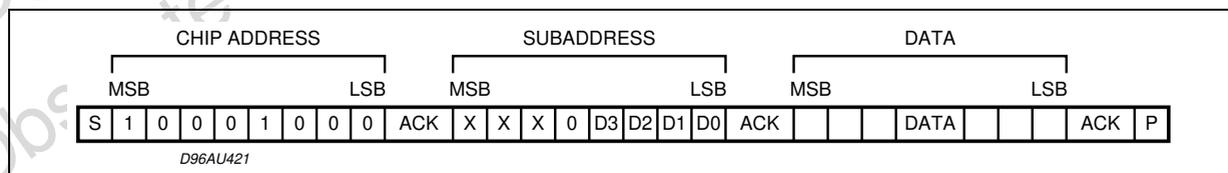
B = Auto Increment

5.1 EXAMPLES

5.1.1 No Incremental Bus

The TDA7438 receives a start condition, the correct chip address, a subaddress with the B = 0 (no incremental bus), N-data (all these data concern the subaddress selected), a stop condition.

Figure 17.



5.1.2 Incremental Bus

The TDA7438 receive a start conditions, the correct chip address, a subaddress with the B = 1 (incremental bus): now it is in a loop condition with an autoincrease of the subaddress whereas SUBADDRESS from "XXX1000" to "XXX1111" of DATA are ignored. The DATA 1 concern the subaddress sent, and the DATA 2 concern the subaddress sent plus one in the loop etc, and at the end it receives the stop condition

Figure 18. .

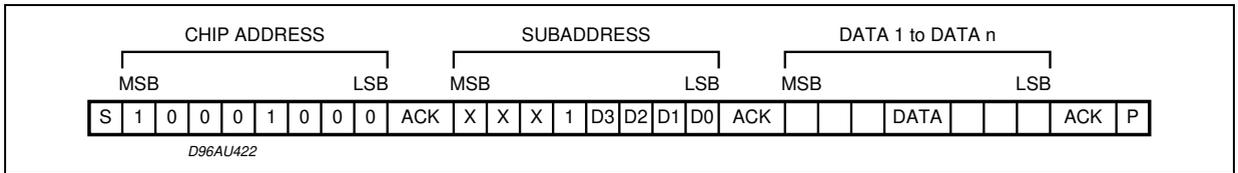


Table 6. POWER ON RESET CONDITION

| | |
|-----------------|------|
| INPUT SELECTION | IN2 |
| INPUT GAIN | 28dB |
| VOLUME | MUTE |
| BASS | 0dB |
| MIDDLE | 2dB |
| TREBLE | 2dB |
| SPEAKER | MUTE |

6 DATA BYTES

Address = 88 HEX (ADDR:OPEN).

Table 7. FUNCTION SELECTION: First byte (subaddress)

| MSB | | | | | | | LSB | | SUBADDRESS |
|-----|----|----|----|----|----|----|-----|-----------------------|------------|
| D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 | | |
| X | X | X | B | 0 | 0 | 0 | 0 | INPUT SELECT | |
| X | X | X | B | 0 | 0 | 0 | 1 | INPUT GAIN | |
| X | X | X | B | 0 | 0 | 1 | 0 | VOLUME | |
| X | X | X | B | 0 | 0 | 1 | 1 | BASS | |
| X | X | X | B | 0 | 1 | 0 | 0 | MIDDLE | |
| X | X | X | B | 0 | 1 | 0 | 1 | TREBLE | |
| X | X | X | B | 0 | 1 | 1 | 0 | SPEAKER ATTENUATE "R" | |
| X | X | X | B | 0 | 1 | 1 | 1 | SPEAKER ATTENUATE "L" | |

B = 1: INCREMENTAL BUS ACTIVE

B = 0: NO INCREMENTAL BUS

X = DON'T CARE

Figure 19. INPUT SELECTION

| MSB | | | | | | | LSB | | INPUT MULTIPLEXER |
|-----|----|----|----|----|----|----|-----|-------------|-------------------|
| D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 | | |
| X | X | X | X | X | X | 0 | 0 | IN3 | |
| X | X | X | X | X | X | 0 | 1 | NOT ALLOWED | |
| X | X | X | X | X | X | 1 | 0 | IN2 | |
| X | X | X | X | X | X | 1 | 1 | IN1 | |

Table 8. INPUT GAIN SELECTION

| MSB | | | | | | | LSB | INPUT GAIN |
|-----|----|----|----|----|----|----|-----|------------|
| D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 | 2dB STEPS |
| | | | | 0 | 0 | 0 | 0 | 0dB |
| | | | | 0 | 0 | 0 | 1 | 2dB |
| | | | | 0 | 0 | 1 | 0 | 4dB |
| | | | | 0 | 0 | 1 | 1 | 6dB |
| | | | | 0 | 1 | 0 | 0 | 8dB |
| | | | | 0 | 1 | 0 | 1 | 10dB |
| | | | | 0 | 1 | 1 | 0 | 12dB |
| | | | | 0 | 1 | 1 | 1 | 14dB |
| | | | | 1 | 0 | 0 | 0 | 16dB |
| | | | | 1 | 0 | 0 | 1 | 18dB |
| | | | | 1 | 0 | 1 | 0 | 20dB |
| | | | | 1 | 0 | 1 | 1 | 22dB |
| | | | | 1 | 1 | 0 | 0 | 24dB |
| | | | | 1 | 1 | 0 | 1 | 26dB |
| | | | | 1 | 1 | 1 | 0 | 28dB |
| | | | | 1 | 1 | 1 | 1 | 30dB |

GAIN = 0 to 30dB

Table 9. VOLUME SELECTION

| MSB | | | | | | | LSB | VOLUME |
|-----|----|----|----|----|----|----|-----|-----------|
| D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 | 1dB STEPS |
| | | | | | 0 | 0 | 0 | 0dB |
| | | | | | 0 | 0 | 1 | -1dB |
| | | | | | 0 | 1 | 0 | -2dB |
| | | | | | 0 | 1 | 1 | -3dB |
| | | | | | 1 | 0 | 0 | -4dB |
| | | | | | 1 | 0 | 1 | -5dB |
| | | | | | 1 | 1 | 0 | -6dB |
| | | | | | 1 | 1 | 1 | -7dB |
| | 0 | 0 | 0 | 0 | | | | 0dB |
| | 0 | 0 | 0 | 1 | | | | -8dB |
| | 0 | 0 | 1 | 0 | | | | -16dB |
| | 0 | 0 | 1 | 1 | | | | -24dB |
| | 0 | 1 | 0 | 0 | | | | -32dB |
| | 0 | 1 | 0 | 1 | | | | -40dB |
| | X | 1 | 1 | 1 | X | X | X | MUTE |

VOLUME = 0 to 47dB/MUTE

Table 10. BASS SELECTION

| MSB | | | | | | | LSB | BASS |
|-----|----|----|----|----|----|----|-----|-----------|
| D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 | 2dB STEPS |
| | | | | 0 | 0 | 0 | 0 | -14dB |
| | | | | 0 | 0 | 0 | 1 | -12dB |
| | | | | 0 | 0 | 1 | 0 | -10dB |
| | | | | 0 | 0 | 1 | 1 | -8dB |
| | | | | 0 | 1 | 0 | 0 | -6dB |
| | | | | 0 | 1 | 0 | 1 | -4dB |
| | | | | 0 | 1 | 1 | 0 | -2dB |
| | | | | 0 | 1 | 1 | 1 | 0dB |
| | | | | 1 | 1 | 1 | 1 | 2dB |
| | | | | 1 | 1 | 1 | 0 | 4dB |
| | | | | 1 | 1 | 0 | 1 | 6dB |
| | | | | 1 | 1 | 0 | 0 | 8dB |
| | | | | 1 | 0 | 1 | 1 | 10dB |
| | | | | 1 | 0 | 1 | 0 | 12dB |
| | | | | 1 | 0 | 0 | 0 | 14dB |

Table 11. MIDDLE SELECTION

| MSB | | | | | | | LSB | MIDDLE |
|-----|----|----|----|----|----|----|-----|-----------|
| D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 | 2dB STEPS |
| | | | | 0 | 0 | 0 | 0 | -14dB |
| | | | | 0 | 0 | 0 | 1 | -12dB |
| | | | | 0 | 0 | 1 | 0 | -10dB |
| | | | | 0 | 0 | 1 | 1 | -8dB |
| | | | | 0 | 1 | 0 | 0 | -6dB |
| | | | | 0 | 1 | 0 | 1 | -4dB |
| | | | | 0 | 1 | 1 | 0 | -2dB |
| | | | | 0 | 1 | 1 | 1 | 0dB |
| | | | | 1 | 1 | 1 | 1 | 2dB |
| | | | | 1 | 1 | 1 | 0 | 4dB |
| | | | | 1 | 1 | 0 | 1 | 6dB |
| | | | | 1 | 0 | 1 | 1 | 8dB |
| | | | | 1 | 0 | 1 | 0 | 10dB |
| | | | | 1 | 0 | 0 | 1 | 12dB |
| | | | | 1 | 0 | 0 | 0 | 14dB |

Figure 20. PINS: 23

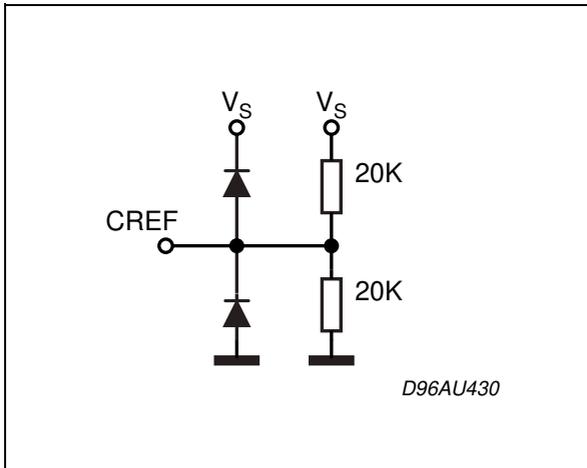


Figure 23. PINS: 6, 8

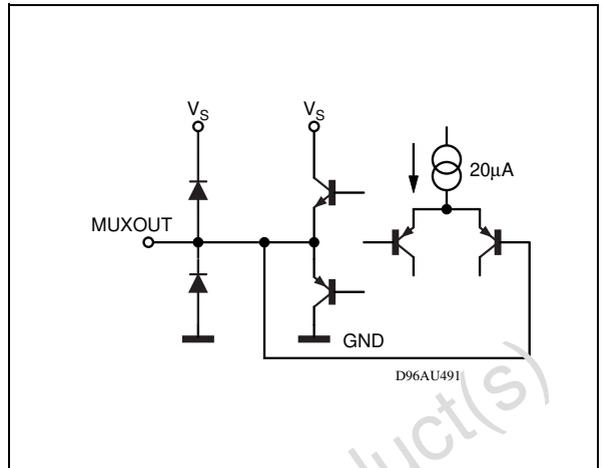


Figure 21. PINS: 26, 27

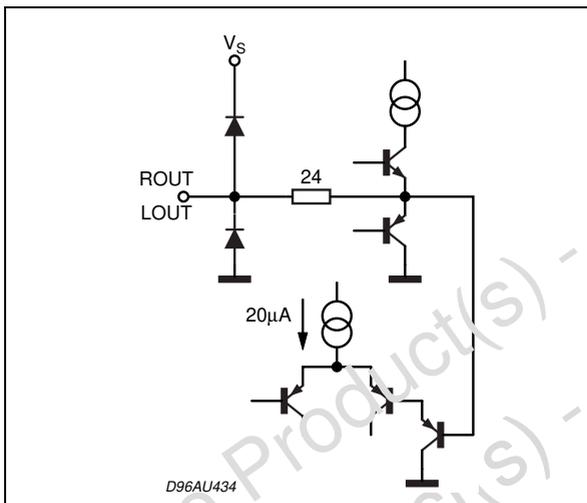


Figure 24. PINS: 7, 9

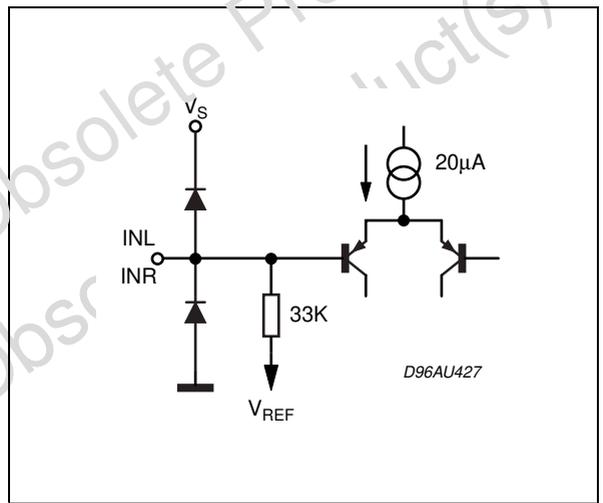


Figure 22. PINS: 1, 2, 3, 4, 5, 28

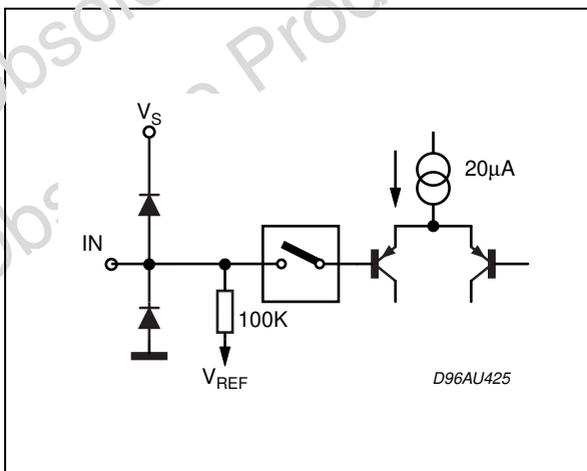


Figure 25. PINS: 10, 11

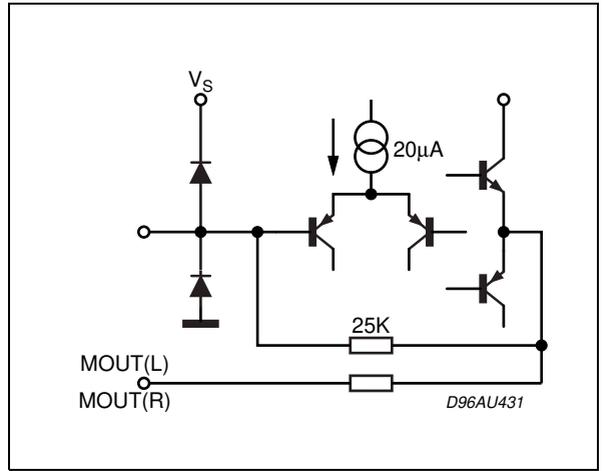


Figure 26. PINS: 10, 17

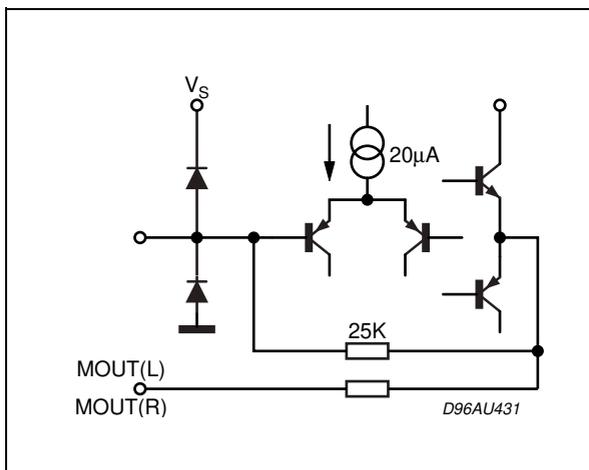


Figure 29. PINS: 18, 19

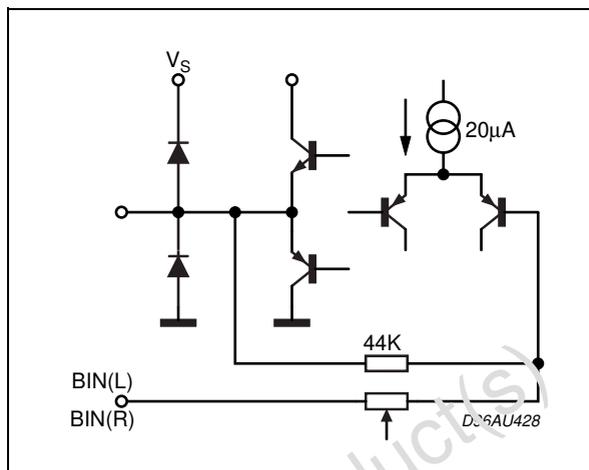


Figure 27. PINS: 12, 14

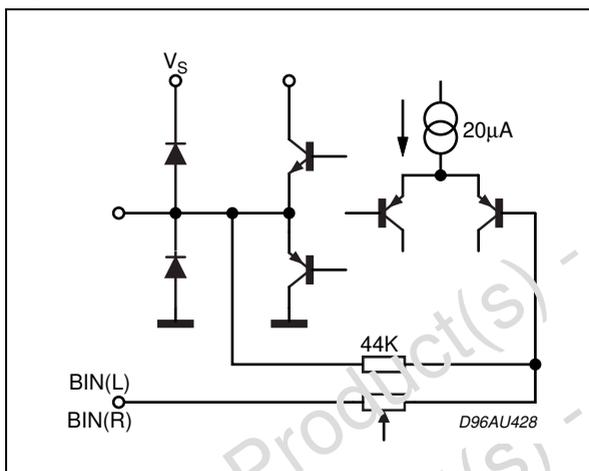


Figure 30. PIN: 20

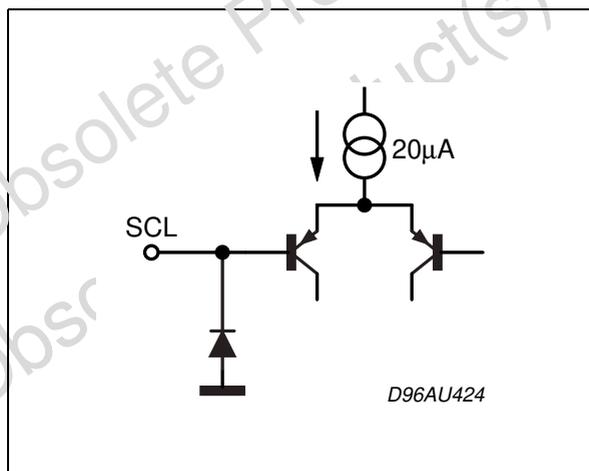


Figure 28. PINS: 13, 15

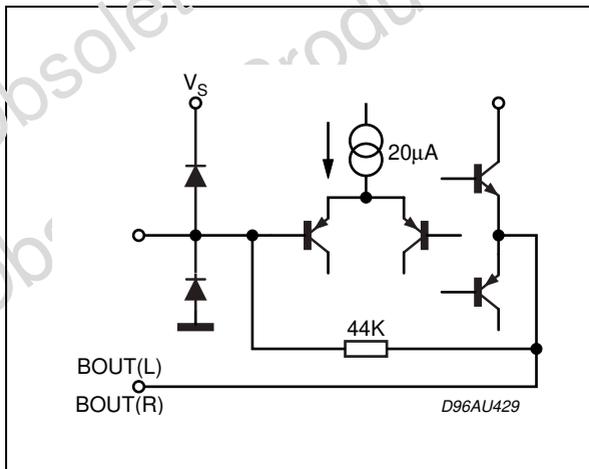


Figure 31. PINS: 21

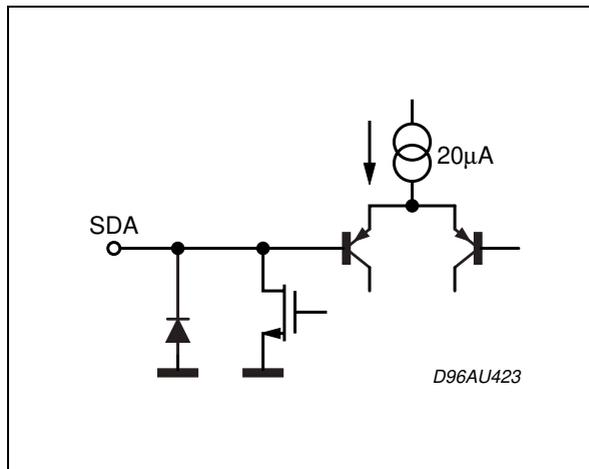


Figure 32. DIP28 Mechanical Data & Package Dimensions

| DIM. | mm | | | inch | | |
|------|------|-------|-------|-------|-------|-------|
| | MIN. | TYP. | MAX. | MIN. | TYP. | MAX. |
| a1 | | 0.63 | | | 0.025 | |
| b | | 0.45 | | | 0.018 | |
| b1 | 0.23 | | 0.31 | 0.009 | | 0.012 |
| b2 | | 1.27 | | | 0.050 | |
| D | | | 37.34 | | | 1.470 |
| E | 15.2 | | 16.68 | 0.598 | | 0.657 |
| e | | 2.54 | | | 0.100 | |
| e3 | | 33.02 | | | 1.300 | |
| F | | | 14.1 | | | 0.555 |
| l | | 4.445 | | | 0.175 | |
| L | | 3.3 | | | 0.130 | |

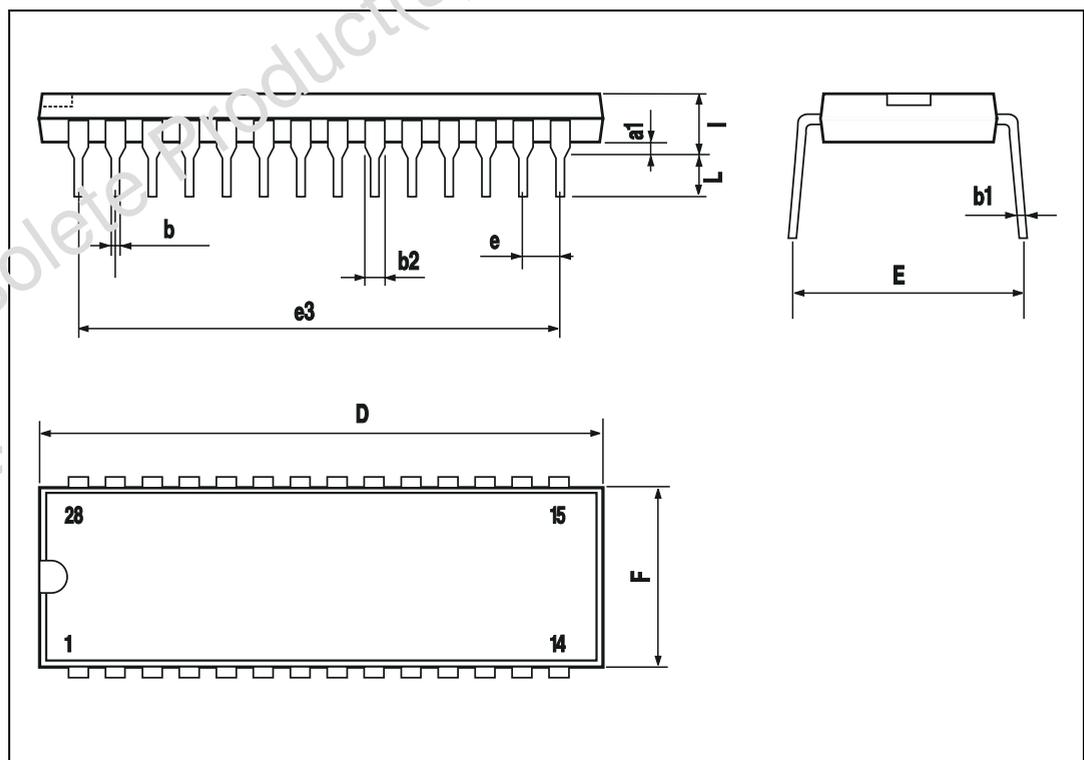
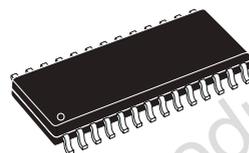


Figure 33. SO28 Mechanical Data & Package Dimensions

| DIM. | mm | | | inch | | |
|------|------------|-------|-------|-------|-------|-------|
| | MIN. | TYP. | MAX. | MIN. | TYP. | MAX. |
| A | | | 2.65 | | | 0.104 |
| a1 | 0.1 | | 0.3 | 0.004 | | 0.012 |
| b | 0.35 | | 0.49 | 0.014 | | 0.019 |
| b1 | 0.23 | | 0.32 | 0.009 | | 0.013 |
| C | | 0.5 | | | 0.020 | |
| c1 | 45° (typ.) | | | | | |
| D | 17.7 | | 18.1 | 0.697 | | 0.713 |
| E | 10 | | 10.65 | 0.394 | | 0.419 |
| e | | 1.27 | | | 0.050 | |
| e3 | | 16.51 | | | 0.65 | |
| F | 7.4 | | 7.6 | 0.291 | | 0.299 |
| L | 0.4 | | 1.27 | 0.016 | | 0.050 |
| S | 8° (max.) | | | | | |

OUTLINE AND MECHANICAL DATA



SO-28

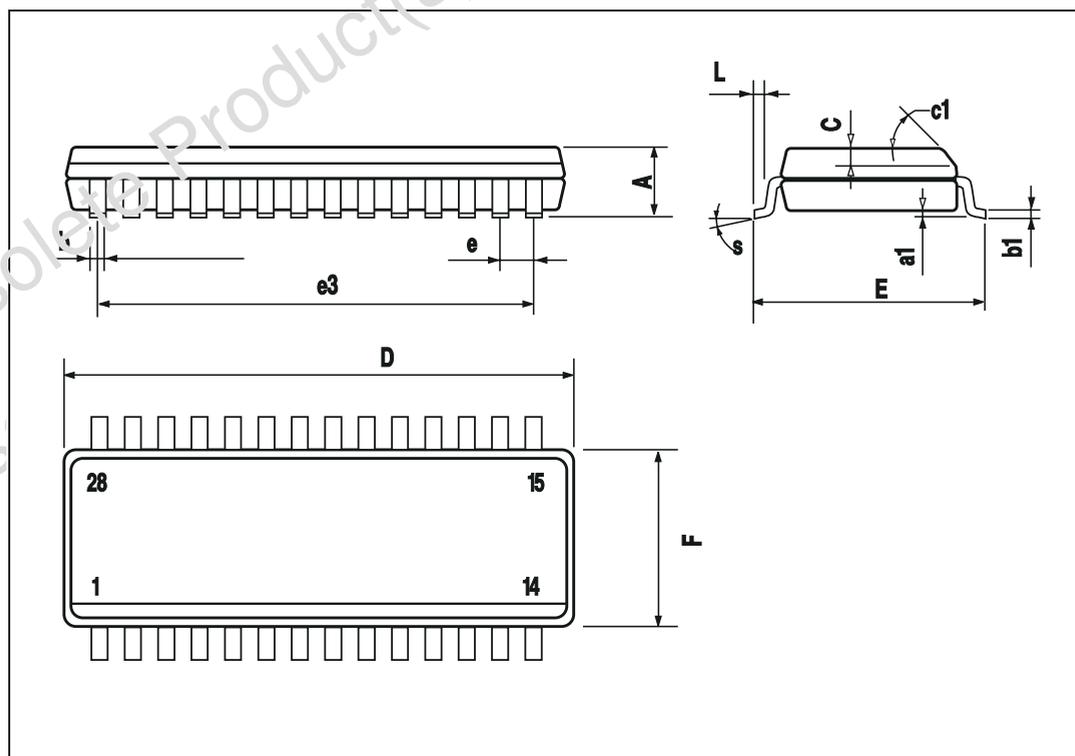


Table 14. Revision History

| Date | Revision | Description of Changes |
|--------------|----------|--|
| January 2004 | 6 | First Issue in EDOCS DMS |
| June 2004 | 7 | Changed the Style-sheet in compliance to the new "Corporate Technical Publications Design Guide" |

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